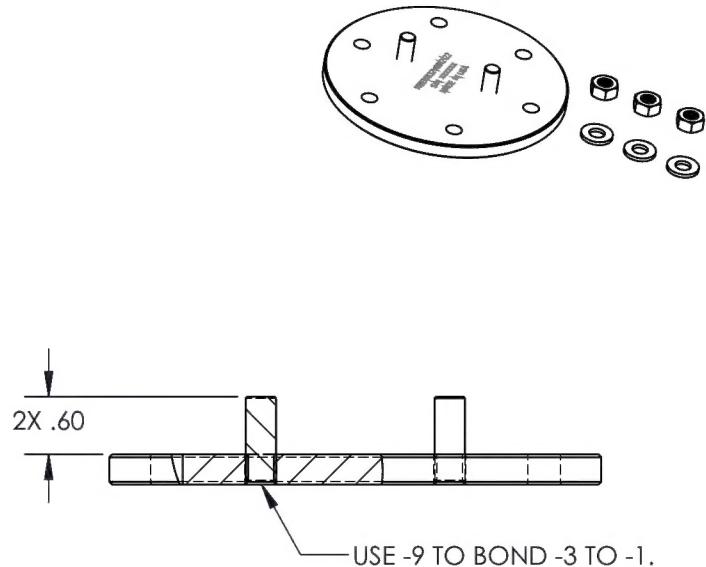
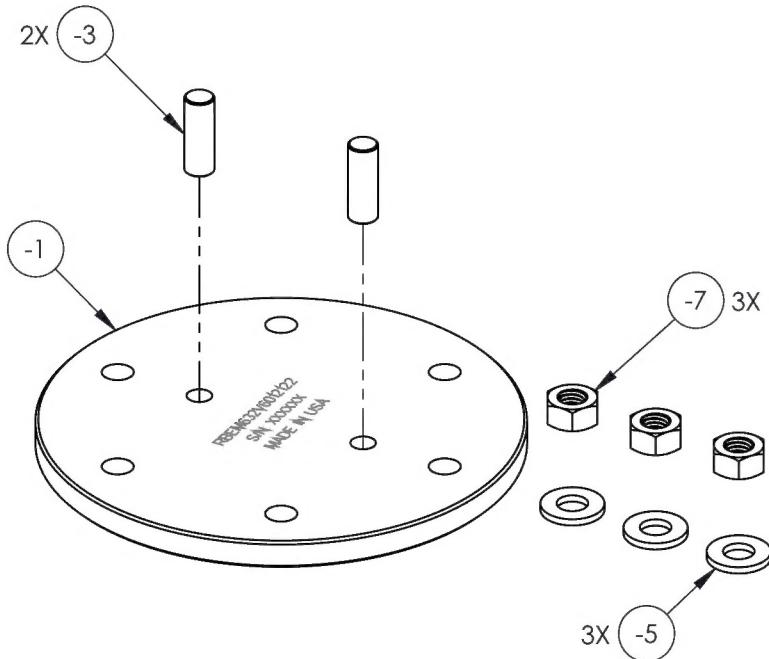


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/2/2017	RJC	JAG



NOTES:

1. REF. AIRBUS T/N M632V6012122.
2. PART OF KIT RBEM632V6009102.

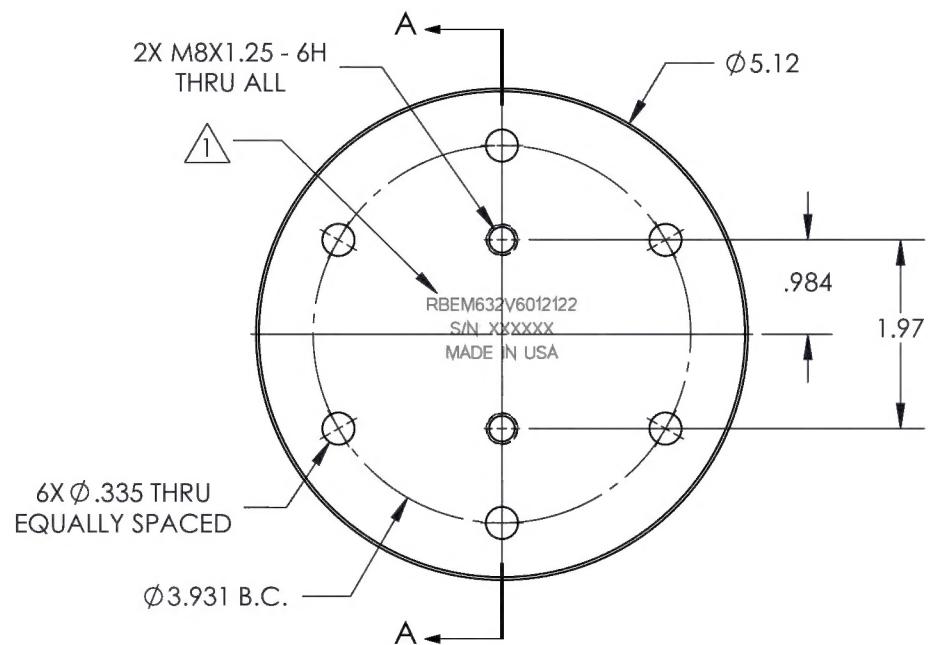


TITLE		HYDRAULIC PUMP BLANK	
DWG NO.		RBEM632V6012122	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 1:2		DATE	
N/S		SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DISC	WHITE DELRIN/ACETAL		2
			-3	2	STUD	NYLON	M8 X 1.25 (MCMASTER-CARR #98882A800) MODIFIED	3
		B/O	-5	3	FLAT WASHER	POLYPROPYLENE	M8 (MCMASTER-CARR #98594A415)	1
		B/O	-7	3	HEX NUT	NYLON	M8 X 1.25mm (MCMASTER-CARR #93800A650)	1
		B/O	-9	A/R	ADHESIVE	CLEAR EPOXY	(GORILLA #4200102)	N/S

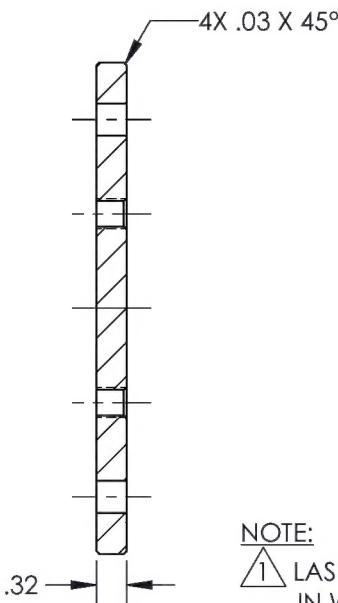
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

DISC



SECTION A-A

NOTE:
⚠ LASER ENGRAVE T/N, S/N, MADE IN USA, FILL IN WITH BLACK PAINT.

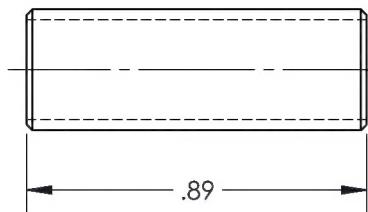
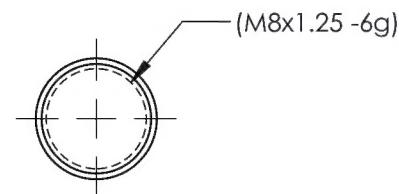
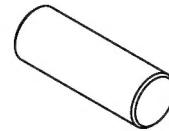
DART
AEROSPACE

TITLE
HYDRAULIC PUMP BLANK

DWG NO.	RBEM632V6012122-1	REV 1
MAT'L	WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005	FRACTIONS ± 1/8
TREAT	.XX ± .01	ANGLES ± 5°
FINISH	X ± .1	SURFACES = 125
SPEC		✓
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	LINDSAY	USED ON MODEL
APPROVED:	GILBERT	H175
SCALE	1:2	DATE 6/10/2016
		SHEET 2 OF 3

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REV		ECR		REVISIONS		
				DESCRIPTION		DATE
				INITIAL	APPROVED	



(-3)

STUD

TITLE		DART	
		AEROSPACE	
HYDRAULIC PUMP BLANK			
DWG NO.		RBEM632V6012122-3	
REV		1	
MATERIAL		NYLON	
HEAT		UNLESS OTHERWISE SPECIFIED	
TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY:		X ± .1 SURFACES = 125 ✓	
CLOUGH		1. BREAK ALL SHARP EDGES	
CHECKED:		.015 x 45° OR .015R	
DUERFELDT		2. DIMENSIONAL LIMITS APPLY	
OPPS APPR:		AFTER PLATING	
ANDERSON		3. INTERPRET DIM AND TOL PER	
QA APPR:		ASME Y14.5M-2009	
LINDSAY		USED ON MODEL	
APPROVED:		GILBERT H175	
SCALE		2:1	DATE
DATE		6/10/2016	SHEET 3 OF 3